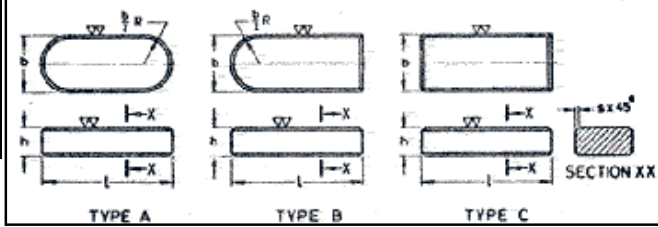


Parallel Key

DIN-6885

IS - 2048: 1983

IS - 6167: 1971



Measurements in mm

(Dimensions as per IS-2048:1983)

b		h		s		Range of Key Length	
Basic	Tolerance	Basic	Tolerance	Min.	Max.	Min.	Max.
2	0- 0.025	2	0- 0.025	0.16	0.25	6	20
3		3		0.16	0.25	6	36
4		4		0.16	0.25	8	45
5	- 0.030	3	0- 0.030	0.25	0.40	10	56
5		5		0.25	0.40	10	56
6		4		0.25	0.40	14	70
6		6		0.25	0.40	14	70
8	0- 0.036	5	0- 0.030	0.25	0.40	18	90
8		7		0.25	0.40	18	90
10		6		0.40	0.60	22	110
10		8		0.40	0.60	22	110
12	0- 0.043	6	0- 0.090	0.40	0.60	28	140
12		8		0.40	0.60	28	140
14		6		0.40	0.60	36	160
14		9		0.40	0.60	36	160
16		7		0.40	0.60	45	180
16		10		0.40	0.60	45	180
18		7		0.40	0.60	50	200
18		11		0.40	0.60	50	200
20	0- 0.052	8	0- 0.110	0.60	0.80	56	220
20		12		0.60	0.80	56	220
22		9		0.60	0.80	63	250
22		14		0.60	0.80	63	250
25		9		0.60	0.80	70	280
25		14		0.60	0.80	70	280
28		10		0.60	0.80	80	320
28		16		0.60	0.80	80	320
32		11		0.60	0.80	90	360
32		18		0.60	0.80	90	360
36	0- 0.062	12	- 0.130	1.00	1.20	100	400
36		20		1.00	1.20	100	400
40		22		1.00	1.20	110	400
45		25		1.00	1.20	125	400
50		28		1.00	1.20	140	400
56	0- 0.074	32	0- 0.160	1.60	2.00	160	400
63		32		1.60	2.00	180	400
70		36		1.60	2.00	200	400
80		40		2.50	3.00	220	400
90		45		2.50	3.00	250	400
100		50		2.50	3.00	280	400
	0- 0.087						